



SIRMET

ENGINEERING & MANAGEMENT







Know How

Sirmet S.A. is a company which operates successfully in Greece and Southern Europe since 1989.

Our experience shows successful **design - construction - operation** of an extensive number of **water and wastewater** Treatment Plants.

Sirmet group has been awarded European Union Projects for **research and Development** in the fields of environment and energy.

Our company covers its projects and its customers with Quality Assurance Procedures and **After Sales Service**

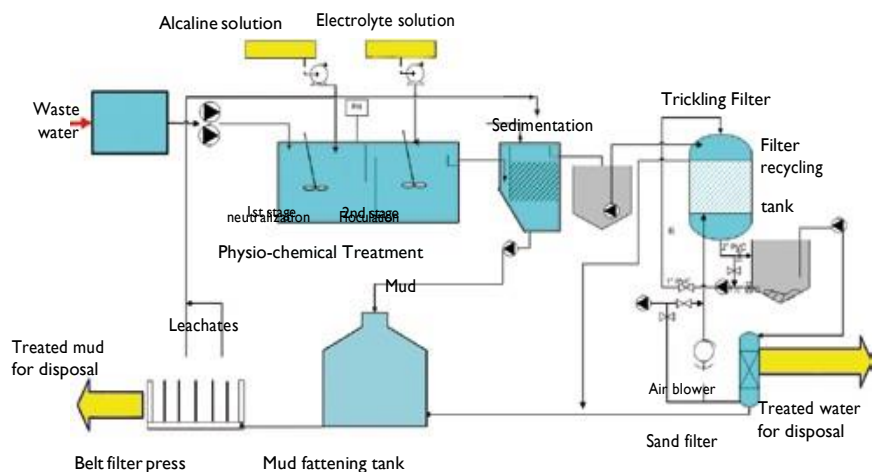
In the fields of **Environment and Energy**
Sirmet S.A. supports:

- Licensing
- Financing
- Design
- Construction
- Operation



Problem Solving Technologies

- Desalination
- Demineralization
- Coagulation
- Filtering
- Reverse osmosis
- Ultrafiltration
- Sedimentation/Clarification
- Biological Treatment
- Physico - Chemical Cleaning





SEWAGE AND WASTEWATER PURIFICATION

- Screening
- Oil/Sand separation
- Activated sludge
- Aeration
- Nitrogen/phosphorus Removal
- Sedimentation
- Sludge stabilization (aerobic or anaerobic)
- Sludge dehydration
- Clean water disposal
- Automated SCADA control



MODULAR TREATMENT UNITS

- 100 - 3000 p.e.
- Activated Sludge System
- S.B.R. system
- Automated/easy Installation



TERTIARY TREATMENT WATER REUSE

- Sand filters
- Mixed bed filter
- Aerated biofilters
- Chlorination/dechlorination
- Ozonization
- Activated carbon
- Cleaned water reuse





**All Successful Industries Consider their Environmental Policy
AS A Basic tool
for Upgrading the Quality Of their Products**

An efficient treatment of wastewater and industrial Air pollutants assures for health and safety requirements and is able to certify our customers with:

- ISO 9001/2000
- ISO 14000
- EMAS



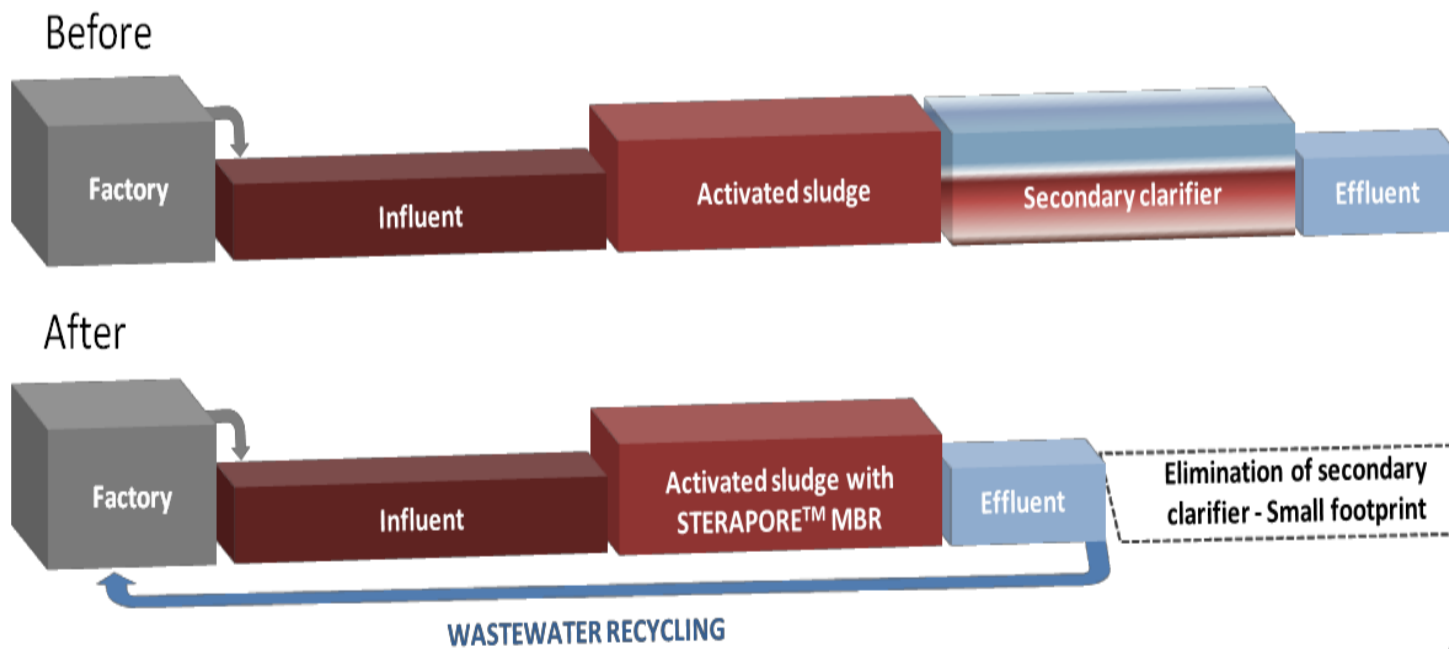


**MEMBRANE
BIO-
REACTORS
MBR**

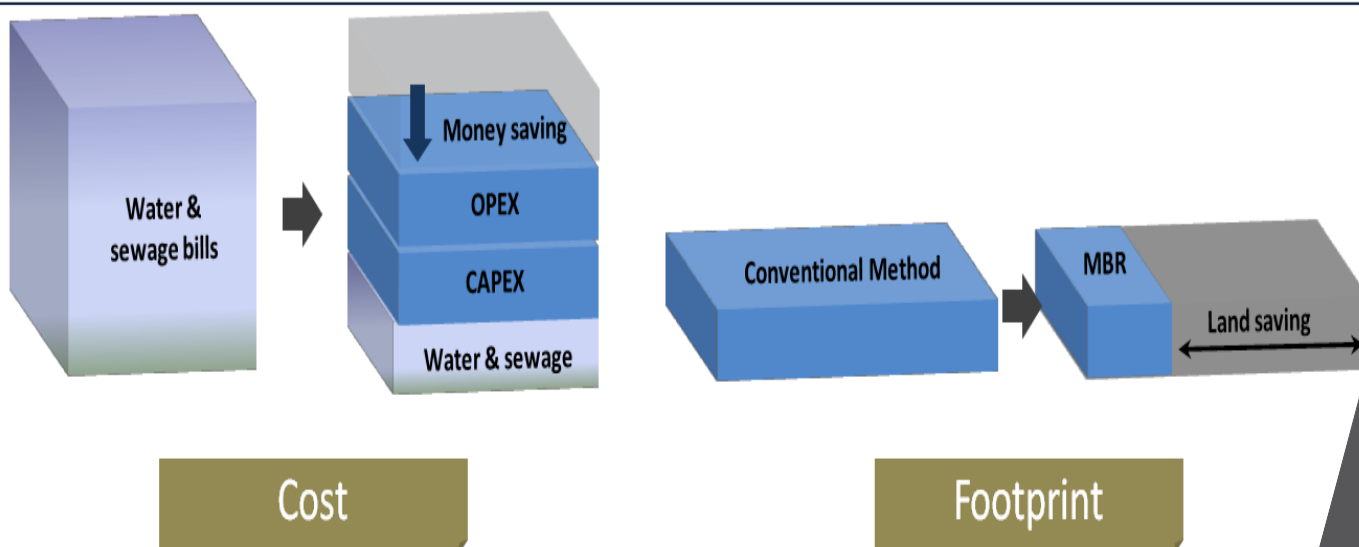


Mitsubishi Rayon with its extensive experience in municipal and industrial wastewater treatment, provides a wide range of hollow fiber membrane products "STERAPORE™"

PROCESS IMAGE



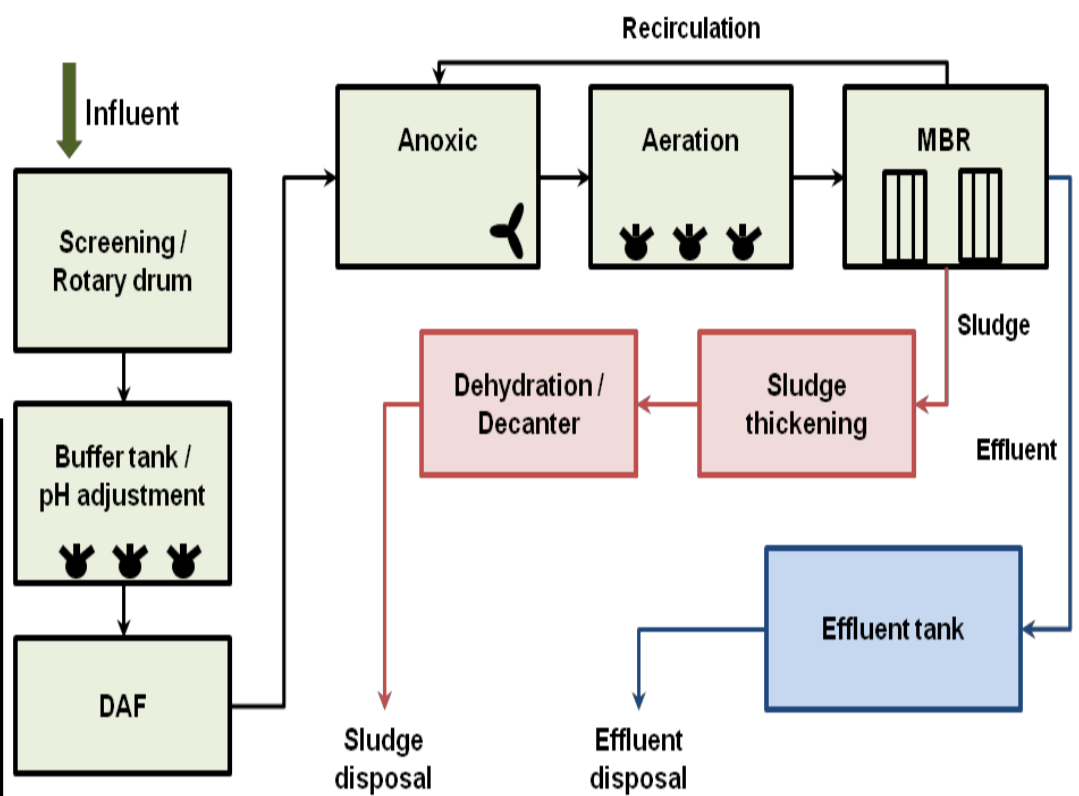
BENEFITS



WASTEWATER TREATMENT PLANT WITH MBR

PEPSICO-IVI plant in Inofyta

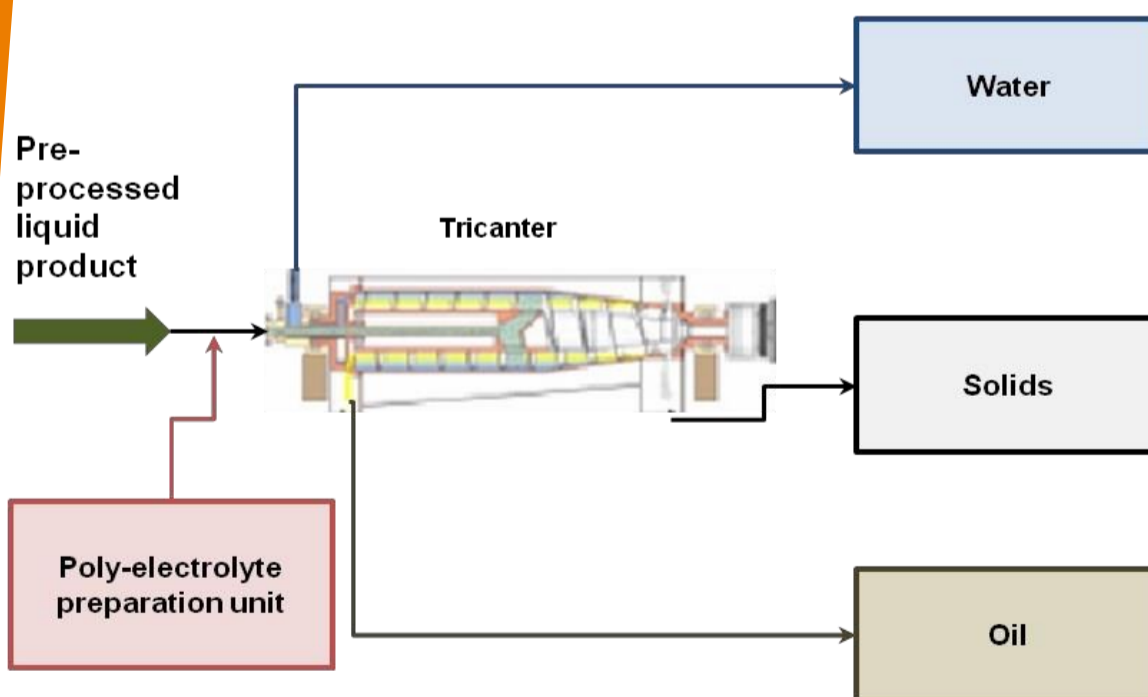
DESIGN PARAMETERS		
Average (Max) flow	800 (1000) m ³ /d	
CHARACTERISTICS		
	Influent	Effluent
BOD5 mg/l	1.200-1.500	< 10
COD mg/l	2.000-2.500	< 125
SS mg/l	400-1.600	< 10
pH	~10-11	6,5 – 8,5
Ammonium N mg/l	40 – 50	< 2



INSTALLATION OF A THREE-PHASE SEPARATOR (TRICANTER)

FOR OIL RECOVERY

Refinery of **MOTOR OIL HELLAS** in Corinth



INLET	
Oil	30 – 70% wt
Water	10 – 40% wt
Solids	5 – 10% (max 20%) wt (equivalent to 40-50% in BS&W test)
Viscosity	100 cSt at 50° C
Liquid density	1000 kg/m ³
Solids density	1200 kg/m ³
OUTLET	
Oil	<2.5% Sediment & Water w/w (with <0.5% solids w/w)
Water	< 1.0% vol. OIL
Solids	< 3.0% oil vol. OIL (as free oil)

The tricanter operates 24 hours a day with **no supervision** and minimum downtime for maintenance.





COMPACT WASTEWATER TREATMENT PLANTS

Ideal for:

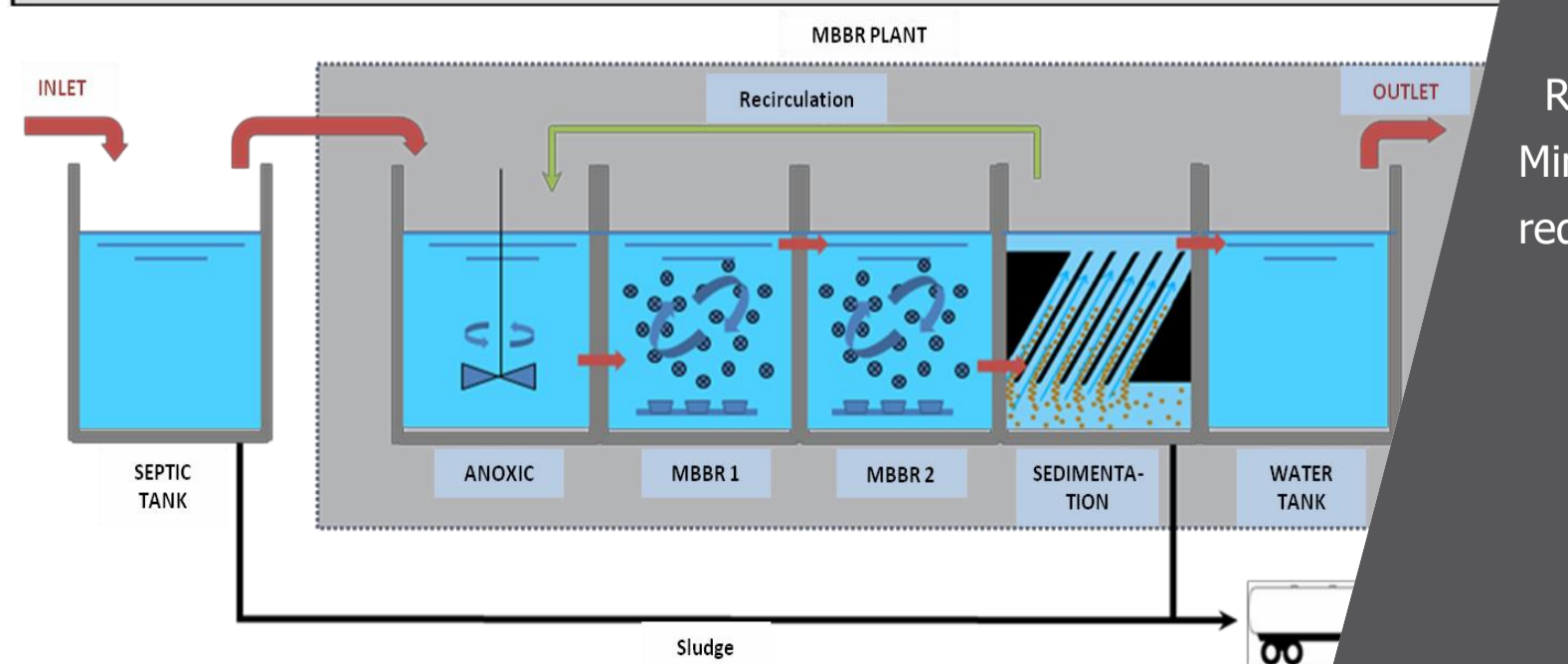
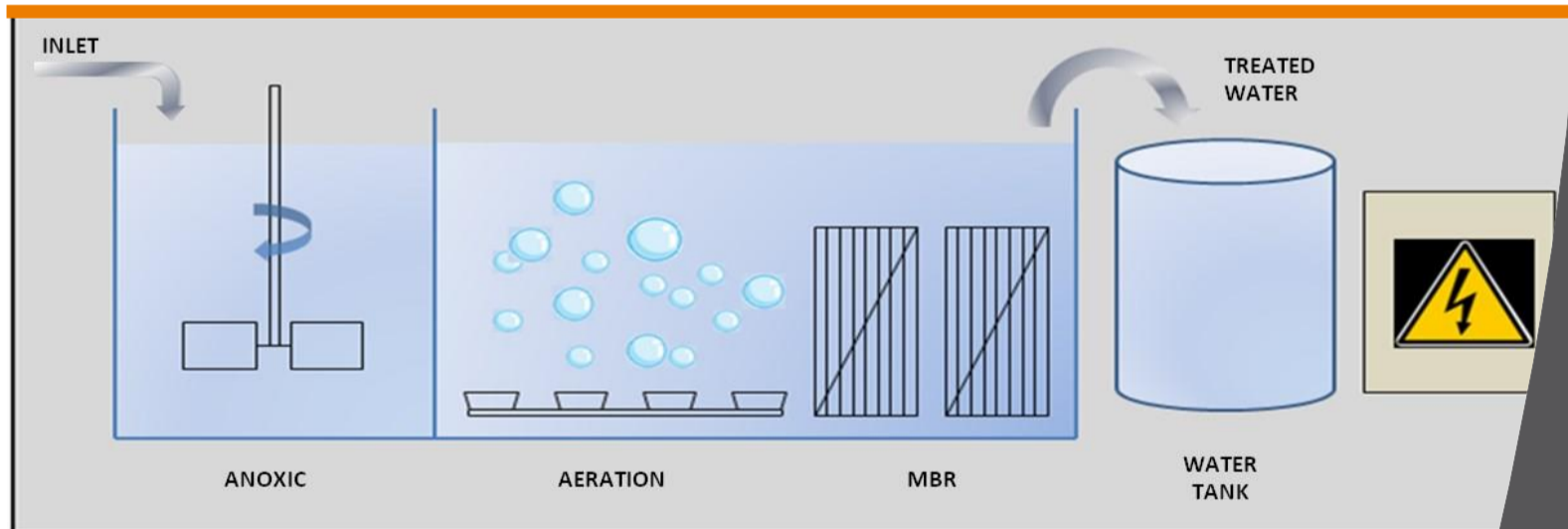
- Small community systems
- Hotels
- Housing developments
- 50-1500 People Equivalents

Technologies:

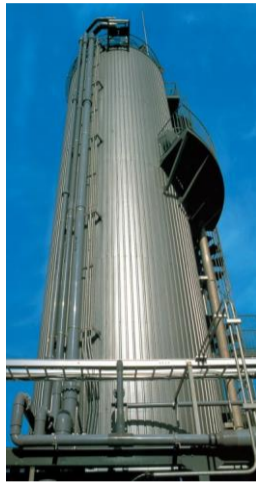
- MBR
- MBBR

Benefits:

- High efficiency
- Low operating costs
- Automated/easy installation
- No monitoring requirements
- Minimum maintenance
- Reuse of water
- Minimum space requirements



Anaerobic Treatment of Wastewater and Energy Production

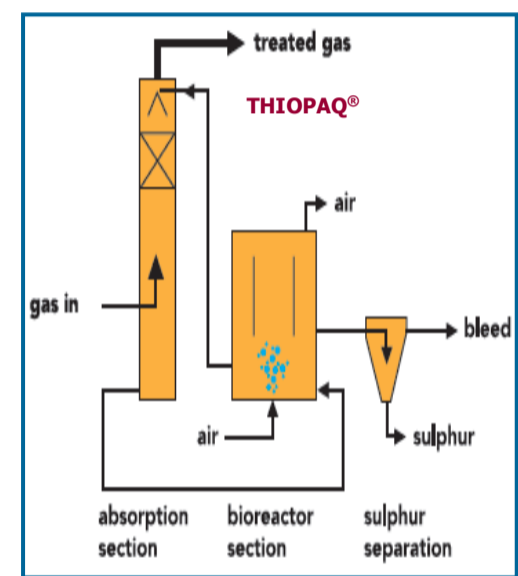
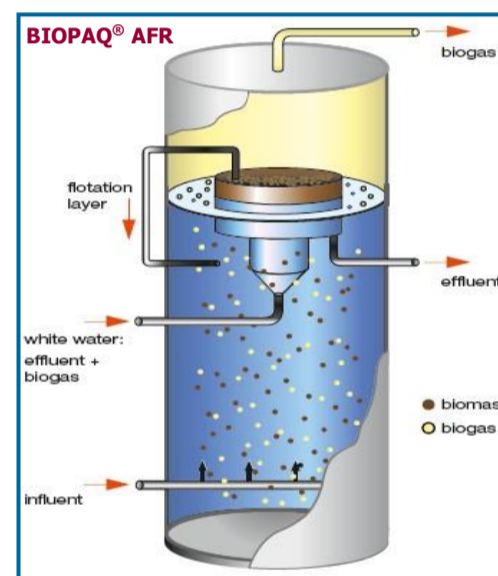
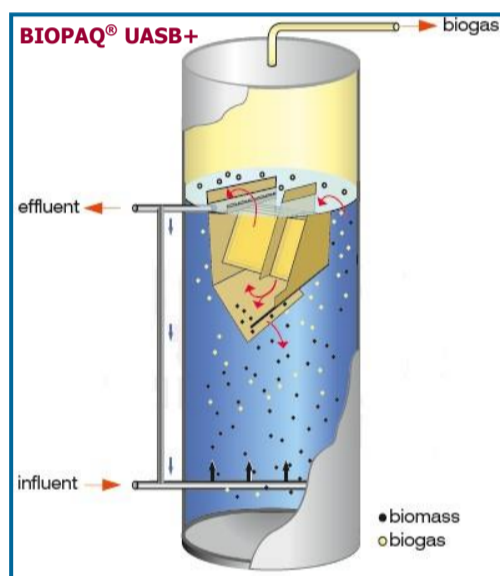
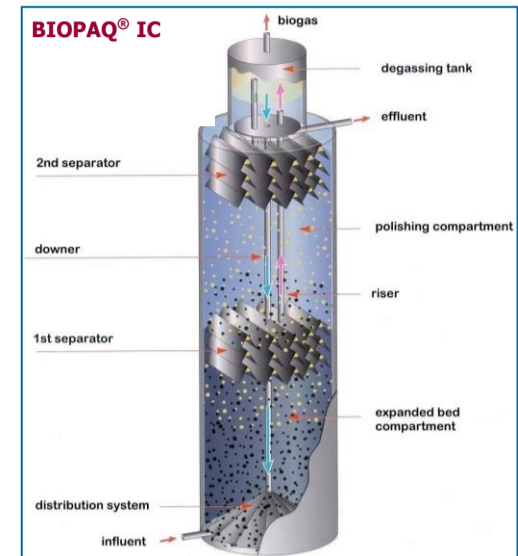


Anaerobic Reactors

- BIOPAQ® IC
- BIOPAQ® UASB+
- BIOPAQ® AFR

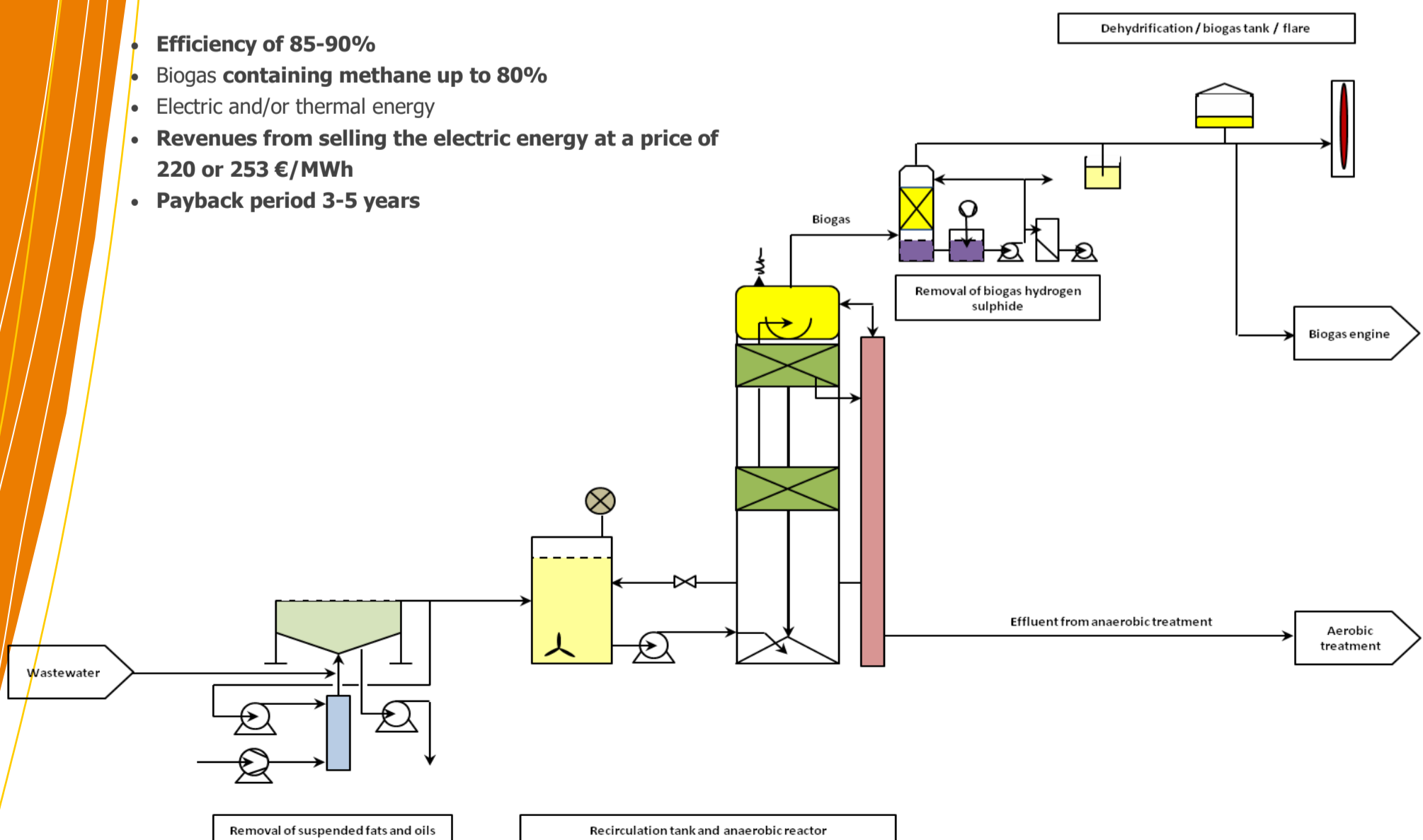
Biogas Desulphurization

- THIOPAQ®



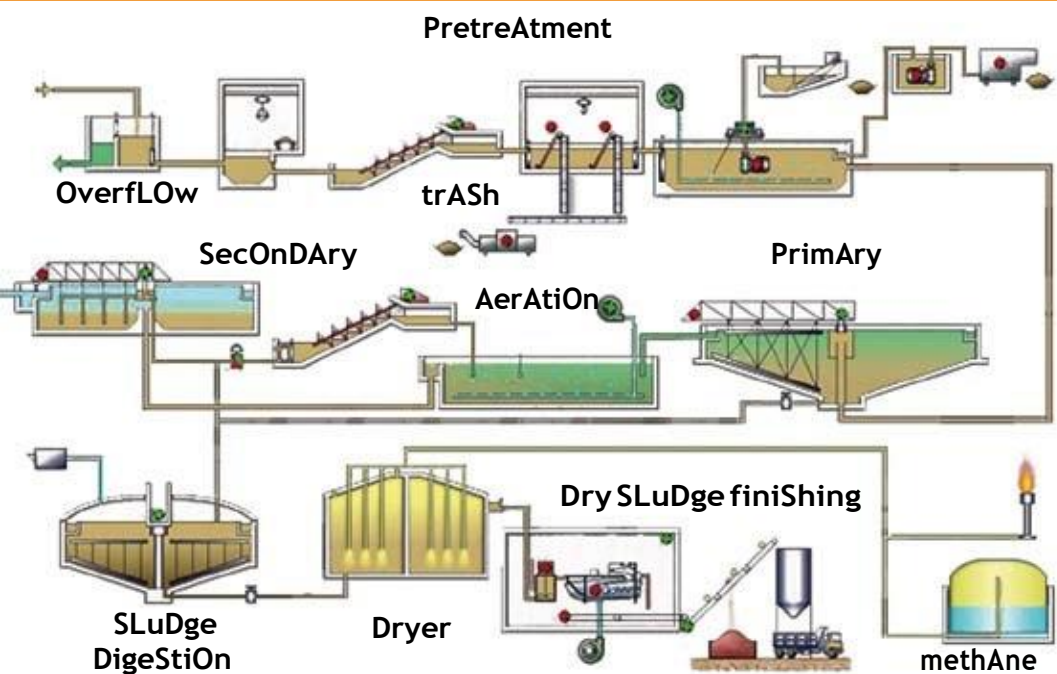
COMPLETE WASTEWATER TREATMENT AND ENERGY PRODUCTION PLANTS

- **Efficiency of 85-90%**
- Biogas **containing methane up to 80%**
- Electric and/or thermal energy
- **Revenues from selling the electric energy at a price of 220 or 253 €/MWh**
- **Payback period 3-5 years**





Sirmet
 has Proven
 Its Industrial
 Know how With
 Complete **wwTP**
 for:



- Food & Beverage processing industries
- Dairy plants
- chemical industries
- Oil Refineries
- Metal/Aluminum processing Agro
- industrial Plants
- Animal Breeding Farms
- Recycling Plants



Energy Conservation And Energy Production Using:

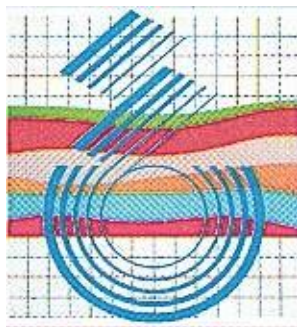
- Industrial byproducts
- Industrial solid waste & sludge
- Anaerobic Digestion to produce Biogas
- Composting to produce fertilizers.

Renewable energy sources as:



Photovoltaic parks are a fast growing market in all south Europe, aiming to cover electricity needs of Industrial or Public installations but also sell electricity to the national Electricity Grid system

Biomass / Biogas



Hydroelectric Plants

Binomia Technologies as a member of **SIRMET S.A.** grows on its **28year experience** using **new technologies** and continuous **research & development**.

In the past 20 years we have delivered more than **160 turn - key projects** to our customers and more than **250 engineering studies**.

Many of these projects were co-financed through **European union funds**. We try to help all of us **protect the environment, lower our energy cost and assure quality of Life**





Photovoltaic Parks

Monocrystalline
silica cells
Polycrystalline silica
cells
Thin Film Technology



Bio-waste - Biogas

Anaerobic Treatment
Hydrolysis
methanogens
MASB

using
Agricultural waste
Biological sludge
Animal farm waste
High organic load
Industrial waste

**Biogas turbine
system for
production of:**

Electricity
Steam
Hot water



hydroelectric Plants

Our Costumers







SIRMET

ENGINEERING & MANAGEMENT

Sirmet group (Athens)

4A. Omirou str. Marousi
P.C. 151.25 Athens, Greece
tel. +30210 92.16.020
fax. +30210 92.16.901
url. www.sirmet.gr
e-mail. sirmetat@otenet.gr

Sirmet group (Patras)

Filopoimenos str. 4-6
P.C. 262 21 Patras, Greece
tel. +302610 623.595
fax. +302610 277.086
url. www.sirmet.gr
e-mail. sirmet@otenet.gr